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1. 2.

## CONGRATULATIONS ON YOUR PURCHASE OF A NEW YETI.

We are confident your new bicycle will exceed your expectations for value, performance, and ride quality. Each frameset and component has been custom specified and designed to enhance your riding experience. Whether you are a beginner cyclist, or a seasoned pro, your Yeti bicycle will provide endless hours of two-wheeled fun.

This model specific manual is designed to be used in conjunction with the general Yeti Owner's Manual and the manuals supplied by the suspension manufacturers. If you did not receive the Yeti owner's manual or the manual provided by the suspension manufacturer, download the materials off the Internet, or contact your local dealer.

Bicycling can be a hazardous activity even under the best of circumstances. Proper maintenance of your bicycle is your responsibility and when done properly helps reduce the risk of injury and damage to your bicycle.

This manual outlines basic setup and maintenance recommendations of your new Yeti. Because it is impossible to anticipate every situation or condition that may occur during the assembly, setup, and maintenance of your bicycle, Yeti recommends that all service and repairs be performed by your local authorized Yeti Dealer.

This manual contains many "Warnings" and "Cautions" concerning the consequences of failure to maintain or inspect your bicycle. The word "Warning" indicates a potentially hazardous situation in which, if not avoided, could result in serious injury or death. The word "Caution" indicates a potentially hazardous situation in which, if not avoided may result in minor injuries or damage to your bicycle or a component of your bicycle. Be sure to read and understand all of the Warnings and Cautions listed in the manual.

Warning: Make sure you review and understand the warnings, instructions, and content of this manual and accompanying manuals for your bicycle.

Warning: Technological advances have made bicycles and bicycle components more complex and the pace of innovation is increasing. It is impossible for this manual or the accompanying manuals to provide all the information required to properly repair and/or maintain your bicycle. In order to help minimize the chances of an injury, it is critical for you to have work performed by an authorized Yeti retailer.

# THE LOWDOWN ON THE SB115 AND ITS FEATURES.

CLEARANCE FOR STANDARD SIZED WATER BOTTLE INSIDE MAIN FRAME

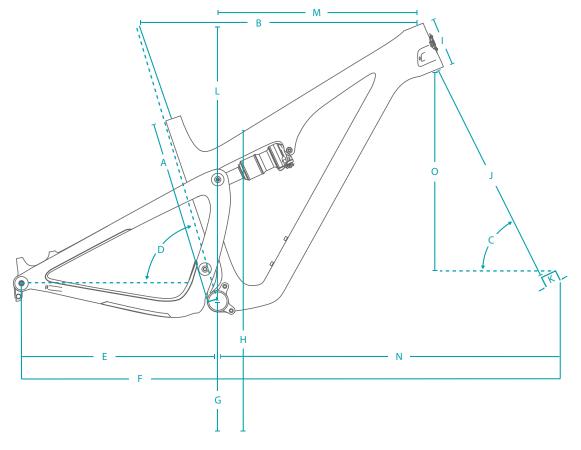
CUSTOM SWITCH INFINITY FENDER

1.	PATENTED SWITCH INFINITY SUSPENSION SYSTEM REDESIGNED FOR 115MM OF TRAVEL
2.	HIGH MODULUS CARBON FIBER MAIN FRAME AND SWING ARM
3.	INTEGRATED 2-BOLT ISCG-05 MOUNTS
4.	INTEGRATED 41MM / 52MM TAPERED HEADTUBE
5.	CUSTOM DOWN TUBE PROTECTOR AND CHAIN GUARDS
6.	INTERNALLY MOLDED CARBON TUBES FOR HASSLE-FREE CABLE ROUTING AND A QUIET BIKE
7	INTEGRATED AXLE AND DERAILLEUR HANGER SYSTEM
8.	BOOST HUB SPACING, FRONT AND REAR

11. UNINTERRUPTED SEAT TUBE FOR COMPATIBILITY WITH LONGER TRAVELED DROPPER POSTS

- 1. Our patented Switch Infinity Technology system has been redesigned to deliver 115mm of travel for this short travel frame and provide smooth and continuous pedaling performance when the going gets rough.
- 2. Cutting-edge, high modulus carbon is hand laid to create our Turq Series frames. That same stiffness and efficiency can also be found in our Carbon Series frame sets.
- 3. The SB115 does away with the front derailleur mount, making it a 1x drive specific frame.
- 4. 2-bolt ISCG 05 chain guide mounts are there for you in case you need extra drivetrain security for rowdy sections.
- 5. The SB115 is designed with an integrated 41mm/52mm tapered headset. The headset bearings are contained inside of the head tube for a lower ride height, simplified installation, and increased stiffness.
- 6. The SB115 is fitted with a 190 x 45 mm Float DPS by Fox Racing Shox.
- 7. Custom seatstay, chainstay and down tube guards keep the ride quiet while protecting the frame.
- 8. The SB115 features internally molded cable routing tubes, making the bike quiet and clean looking while reducing cable rub and overall maintenance.
- 9. Dedicated 12 x 148 Boost dropouts and integrated hanger with axle threads provide strength, stiffness and easy hanger, and wheel installation.

## **GEOMETRY**



#### FOX 34 / 130MM FORK

		SM	MD	LG	XL
_A_	SEAT TUBE LENGTH	393	419	457	495
В	EFF. TOP TUBE LENGTH	577.6	606.1	631.3	658.2
C	HEAD TUBE ANGLE	67.5	67.5	67.5	67.5
D	EFF. SEAT TUBE ANGLE	74.0	74.0	74.0	74.0
E	CHAINSTAY LENGTH	440.7	440.7	440.7	440.7
F	WHEELBASE	1131	1160	1186	1214
G	EST. BB HEIGHT	341.9	341.9	341.9	341.9
_H_	STANDOVER	734.0	733.8	734.0	734.9
	HEAD TUBE LENGTH	96.2	107.0	123.2	144.7
J	AXLE TO CROWN	544	544	544	544
K	FORK OFFSET	44	44	44	44
L	STACK	603.7	613.8	628.9	649.0
M	REACH	404.5	429.6	449.6	469.5
N	FRONT CENTER	690.3	719.3	745.4	773.4
0	VERTICAL FORK TRAVEL	120.2	120.2	120.2	120.2

## FIT SMALL 5'1" (155 CM) - 5'7" (170 CM) MEDIUM 5'5" (165 CM) - 5'11" (180 CM) LARGE 5'10" (178 CM) - 6'3" (191 CM)

X-LARGE 6'1" (185 CM) - 6'7" (200 CM)

## KEEP YOUR YETI FRESH AND CLEAN

#### **OVERVIEW**

Following these guidelines will help maintain the performance of your bicycle and prevent more serious problems from arising. It is important to remember that service intervals can vary depending on climate, trail conditions and riding frequency. If you are unsure about working on your own bicycle, contact your authorized Y eti Dealer for more information on general bicycle maintenance.

SCHEDULE	WEEKLY	NTHLY	3 MONTHS	ANNUALLY
CLEAN AND LUBE CHAIN	<b>=</b>	MO	3 MC	ANN
CHECK TIRE PRESSURE				
CLEAN BIKE OF MUD AND DEBRIS				
CHECK BRAKE FUNCTION				
CHECK SHOCK PRESSURE				
CHECK FOR LOOSE BOLTS AND TIGHTEN, IF NECESSARY				
CHECK HEADSET AND TIGHTEN / LOOSEN, IF NECESSARY				
_THOROUGHLY CLEAN PIVOT POINTS WITH A RAG (DO NOT LUBRICATE)				
_LUBE INFINITY LINK EVERY 40 HRS. (YETI HEAVY MOLYBDENUM GREASE	)			
_CHECK / REPLACE BRAKE PADS				
_CHECK TIRES FOR WEAR				
_CHECK SPOKE TENSION. RETENTION, IF NECESSARY				
_CHECK CHAIN FOR WEAR. REPLACE IF NECESSARY				
COMPLETE TUNE-UP PERFORMED BY AN AUTHORIZED YETI DEALER				

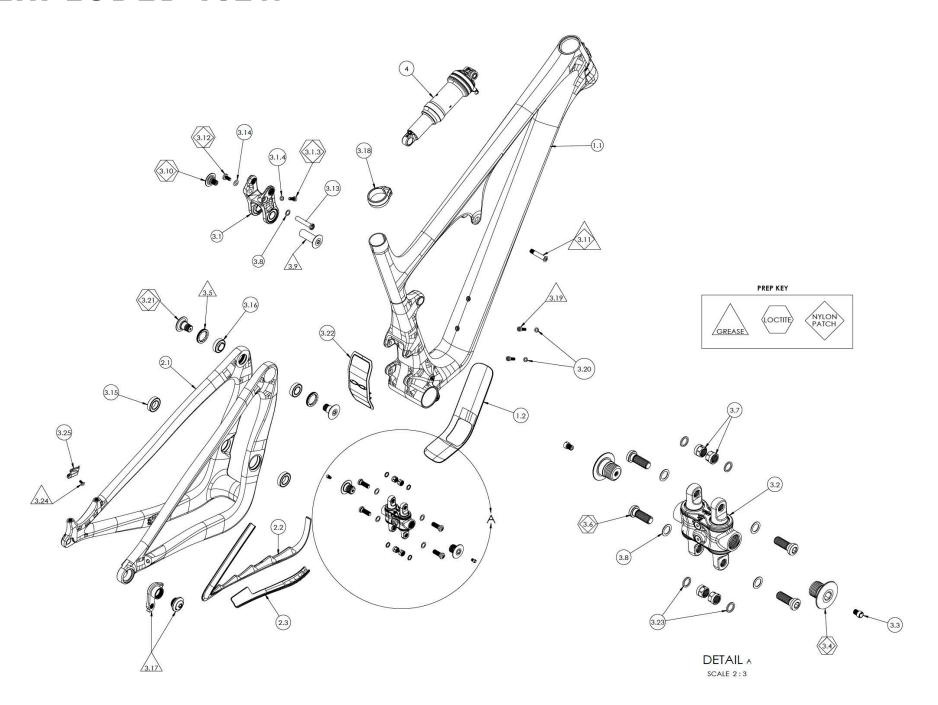
#### **TORQUE**

Yeti strongly recommends using a torque wrench when assembling your frame. Torque specifications for individual parts on the SB115 are listed below, as well as in the step by step assembly instructions later in the manual. For general bicycle maintenance please consult the torque specifications of the component you are adjusting.

#### **KEY TORQUE SPECS**

PART NUMBER	DESCRIPTION	TORQUE (NM)
300030293	LINK PIVOT HARDWARE, MALE, 15MM	_15
300030157	SHOULDER BOLT, M8 X 1BH	20
300030295	SHOCK HARDWARE, ALLOY, FLAT HEAD	_10
300030151	BOLT, TI MALE, M6 X 12.0MM	_10
200020313	PIVOT HARDWARE, MAIN, 17MM PRMD HEAD	46
300030294	BOLT, SS PIVOT, 15MM	_37
300060073	DER HANGER G3 ASSEMBLY	_10
300030168	SHCS, M4 X 0.8, 14L	6

## **EXPLODED VIEW**



## **EXPLODED VIEW PARTS LIST**

ITEM NO.	STOCK CODE	DESCRIPTION	UNIT QTY.
1	N/A	A SSY, SB115 V2 MY22, FRONT TRIANGLE	1
1.1	N/A	SB1 15 FRONT TRIANGLE	1
1.2	400100173	SB100 DT PROTECTOR UPPER	1
2	N/A	A SSY, SB115 V2 MY22, REAR TRIANGLE	1
2 . 1	[MASTER]	REAR TRIANGLE	1
2.2	400100226	GUARD, CHAINSTAY, UPPER, SB115	1
2.3	400100225	GUARD, CHAINSTAY, LOWER, SB115	1
3	N/A	A SSY, MY22 SB 115 SMALL PARTS	1
3.1	N/A	ASSY, SB115 V2 MY22 LINK	1
3.1.1	300040537	LINK, SB115, MY22	1
3.1.2	300020052	BEARING, 6902-2RS EXTENDED, 15 X 28 X 7/10	2
3.1.3	300030168	SHCS, M5 X 0.8, 14L, BLACK	1
3.1.4	300030148	WASHER 5.1 X 8.9 X 1.0 MM	1
3.2	200020355	ASSY, SB100 G2 SWITCH INFINITY, THREADED RAIL, KASHIMA	1
3.3	200020314	SWITCH INFINITY G2 GREASE ZERK	2
3.4	200020313	PIVOT HARDWARE, MAIN, 17MM, PRMD HEAD	2
3.5	200020311	LOCKRING, 6902-2RS	2
3.6	300030157	SHOULDER BOLT, M8 X 1 BH	4
3.7	300030159	NUT, M8 X 1 FH, CrMo	4
3.8	300030069	WASHER 8.5 X 12.5 X 0.5 MM	5
3.9	300030292	STUD, LINK BEARING, FEMALE 15MM, PYRAMID	1
3.10	300030293	LINK PIVOT HARDWARE, MALE, 15MM, PYRMD HEAD	1
3.11	300030295	SHOCK HARDWARE, ALLOY, FLAT HEAD	1
3.12	300030151	BOLT, TI MALE, M6X12.0MM	1
3.13	300030298	BOLT MASTER, TI FEMALE, 8 X 41	1
3.14	300030062	WASHER 6.5 X 12.5 X 0.5 MM	1
3.15	300020001	BEARING, 6903-2RS, 17 X 30 X 7	2
3.16	300020052	BEARING, 6902-2RS EXTENDED, 15 X 28 X 7/10	2
3.17	300060073	[REF] DER HANGER G3 ASSEMBLY	1
3.18	300060072	SEAT CLAMP ASSY, YETI BOLT ON, 30.9	1
3.19	300030010	SHCS, M5 X 0.8, 16L	2
3.20	300030148	WASHER 5.1 X 8.9 X 1.0 MM	2
3.21	300030294	BOLT, SS PIVOT, 15MM	2
3.22	400100194	SWITCH INFINITY FENDER, CLIP	1
3.23	300030167	WASHER 8.2 X 10.6 X 1.0 MM	4
3.24	300030173	SCREW, FH, M4 X 0.7, 10L	1
3.25	300040518	COVER-CABLE PORT, SINGLE, RIGHT EXIT	1
4	N/A	A SSY, SB115 SHOCK	1

## FRAME ASSEMBLY

#### **YETI TIPS**

Make sure your tools are in good condition. A worn allen key can round the hex on a bolt not allowing for proper torque.

Torque settings are listed throughout the instructions and on page 10 of this manual. It is important to prep all bolt threads. The instructions denote whether to use a Loctite compound or grease. Reference Exploded View for assembly part locations listed in parentheses.

**Warning**: Service on Yeti bicycles requires special knowledge and tools. Yeti Cycles recommends that all service and repairs be performed by an authorized Yeti Dealer

#### **TOOLS NEEDED**

- 2.5mm allen key
- 5mm allen keys
- 6mm allen key
- 8mm allen key
- T25 allen key
- Guide pin tool (2)
- · Torque wrench
- Cassette tool
- Flat head screw driver
- Grease
- Blue (243) Loctite





01

Press 2x 6902-2RS Extended Race bearings (3.16) into the seatstay pivots. Press 2x 6903 bearings (3.15) into the main pivots in the rear triangle.



02

Grease threads of 2x Bearing Lockrings (3.5) and install into the seatstay pivots on the rear triangle. Exercise caution to not cross-thread the lockring.

Torque: 20Nm



03

Install one Grease Zerk (3.3) into each Main Pivot Bolt (3.4) with a flat-head screwdriver. Zerk end should be flush with the end of the Main Pivot Bolt.



Λ4

Grease 2x H20 Bolts (3.19) and install with washers (3.20) to Front Triangle.

Torque: 4-5 Nm

A S S E M B L Y ASSEMBLY



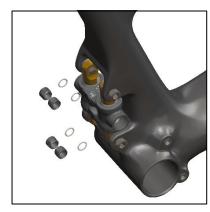
#### 05

Set the Switch Infinity Link (3.2) into the frame. Make sure that the two access screws on the Switch Infinity body are facing outward.



#### 06

Apply Blue Loctite 243 to the threads of 4x M8 Shoulder Bolts (3.6). Begin installing Shoulder Bolts with washers (3.8) through frame and into the Switch Infinity shaft threads. Do not fully tighten - install until 3-4 threads are visible past each Switch Infinity shaft.



#### 07

Add another drop of Blue Loctite 243 to the exposed Shoulder Bolt threads. Install Washer (3.23) and Jam Nut (3.7) onto each M8 Shoulder Bolt. Do not fully tighten.



#### 08

Using a wrench to hold the Jam Nuts in place, fully install each M8 Shoulder Bolt until snug.

Torque: 20 Nm



#### 09

Hold the Shoulder Bolts in place and tighten the Jam Nuts against the Switch Infinity shafts.

Torque with crow's foot wrench: 10Nm

If a crow's foot wrench is not available, tighten 1/8-1/4 turn after contact.



#### 10

Apply a light coat of grease to the shaft of the Link Pivot Axle (3.9). Slide the SB115 Link (3.1) onto the Front Triangle, ensuring that the pinch screw is loose.

Apply Blue Loctite 243 to the threads of the Male Link Pivot Bolt (3.10) and install into Link Pivot Axle.





#### 11

Apply Blue Loctite 243 to the Pinch Screw (3.1.3) threads and install with Washer (3.1.4) into link.

Torque: 6Nm

**Note:** This bolt must be loosened prior to link removal.



#### 12

Install the rear shock eyelet into the link and isecure with a guide pin.

Apply grease to the head of the front Shock bolt (3.11) and Blue Loctite 243 to threads.

Install front Shock bolt into the Front triangle.

Torque: 10Nm



13

Install 41mm Female Bolt (3.13) with Washer (3.8) through SB115 Link and rear shock eyelet.

Apply Blue Loctite 243 to threads of M6 Male Bolt (3.12). Install bolt and washer (3.14).

Torque: 10Nm



17

Clip the Switch Infinity Fender (3.22) onto the four Jam Nuts. Orient Fender so the small raised lip on the backside is at the top.



14

Apply Blue Loctite 243 to the threads of the Main Pivot Bolt (3.4).

Slide Rear Triangle over the main pivot onto the Switch Infinity Link. Secure with 2x Main Pivot Bolt.

Torque: 46 Nm



18

Apply grease to the outside circumference of the Derailleur Hanger (3.17). Apply Blue Loctite 243 to the Hanger Cap threads. Install onto the Rear Triangle. Hanger threads are REVERSE THREADED.

Torque: 10 Nm



15

Apply Blue Loctite 243 to the threads of the Seatstay Pivot Bolts (3.21). Install through the Rear Triangle and into the SB115 Link.

Torque: 37 Nm



19

Slide the Cable Port Cover (3.25) into the NDS Chainstay and secure with Flat Head Screw (3.24)

Torque: Hand tight



16

With a needle-type grease gun, fill Switch Infinity grease into the Main Pivot Grease Zerks until a small amount of grease is purged through the Switch Infinity seals. Clean off any excess grease with a clean cloth or rag.

#### **DISASSEMBLY NOTES:**

If removing the Switch Infinity mechanism from the frame, loosen the 4x Jam Nuts before removing the Shoulder Bolts attaching it to the frame. Failure to loosen Jam Nuts could result in damage to frame or hardware.

When removing the SB115 link (3.1) be sure to loosen pinch bolt prior to removal of link pivot axle (3.10).

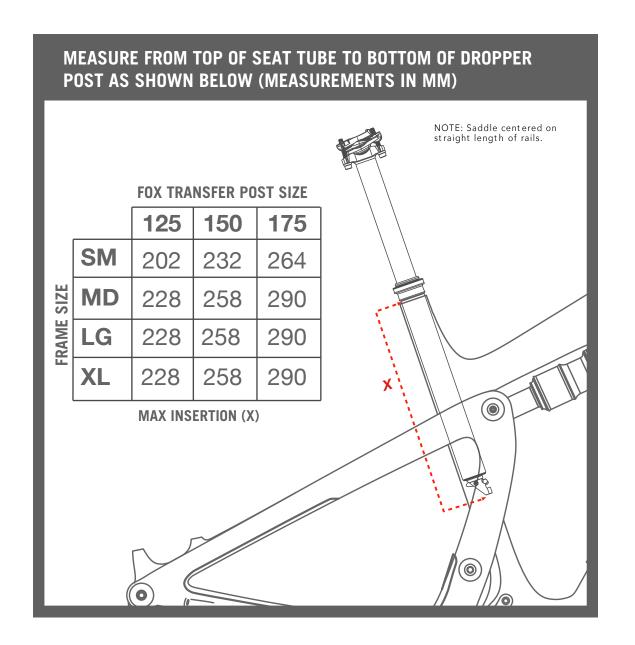
FRAME ASSEMBLY IS COMPLETE.

## **REBUILD KITS**

PART#	DE SCRIPTION	QTY
200020402	SB115 aster rebuild kit 2022-current	
2 0 0 0 2 0 3 1 1	LOC KRING, SS PIVOT	2
2 0 0 0 2 0 3 1 3	PIVOT HARDWARE, MAIN, 17MM PYRAMID HEAD	2
2 0 0 0 2 0 3 1 4	GREASE ZERK	2
3 0 0 0 2 0 0 0 1	BEARING 6903 MAX	2
3 0 0 0 2 0 0 5 2	BEARING 6902 LLU MAX-E	4
3 0 0 0 3 0 0 6 2	WASHER S S 6.5MM ID 12.5 OD .5M	1
3 0 0 0 3 0 0 6 9	WASHER SS 8.5MM ID 12.5MM OD.	5
3 0 0 0 3 0 1 5 1	B OLT-TI-MALE M 6X12MM	1
3 0 0 0 3 0 1 5 7	SHOULDER BOLT, TI, M8 x 1 BH	4
3 0 0 0 3 0 1 5 9	JAM NUT, M8 x 1	4
3 0 0 0 3 0 1 6 0	WASHER 8.2 x 10.6 x 0.5 T	4
3 0 0 0 3 0 2 9 2	A XLE, FEMALE, 15 MM X 42.5 MM, M10 X1.0	1
3 0 0 0 3 0 2 9 3	A XLE, MALE, 15MM X 16MM, M10X1.0	1
3 0 0 0 3 0 2 9 4	A XLE BOLT, RT LINK PIVOT, 15MM X 18.75M M	2
3 0 0 0 3 0 2 9 5	S HOCK BOLT, FLAT HEAD, M8 X1.0, 41MM	1
3 0 0 0 3 0 2 9 8	B OLT MASTER, TI FEM ALE, 8 X 41.0	1
4 0 0 1 0 0 1 9 4	S WITCH INFINITY FENDER, INTEGRATED CLIP G2	1
3 0 0 0 4 0 5 1 8	COVER-CABLE PORT, SINGLE, RIGHT EXIT	1
3 0 0 0 3 0 1 7 3	S CREW, FH, M4 X 0.7, 10 L	1
3 0 0 0 3 0 1 4 8	WASHER S S 5.1MM ID 8.9 OD 1MM	1
3 0 0 0 3 0 1 6 8	S HCS, M5 X 0.8, 14L	1

PART#	DESCRIPTION QTY	
2 0 0 0 2 0 4 0 3		_
200020311	LOCK RING, SS PIVOT	2
200020313	PIVOT HARDWARE, MAIN, 17MM PYRA MID HEAD	2
200020314	GREASE ZERK	2
300030062	WASHER SS 6.5M M ID 12.5 OD .5M	1
300030069	WASHER SS 8.5M M ID 12.5MM OD .	5
300030151	BOLT-TI-MALE M6X12MM	1
300030157	SHOULDER BOLT, TI, M8 x 1 BH	4
3 0 0 0 3 0 1 5 9	JAM NUT, M8 x 1	4
300030160	WASHER 8.2 x 10.6 x 0.5T	4
300030292	AXLE, FEMALE, 15MM X 42.5MM, M10X1.0	1
300030293	AXLE, MALE, 15MM X 16MM, M10X1.0	1
300030294	AXLE BOLT, RT LINK PIVOT, 15MM X 18.75MM	2
300030295	SHOCK BOLT, FLAT HEAD, M8X1.0, 41MM	1
300030298	BOLT MASTER, TI FEMALE, 8 X 41.0	1
4 0 0 1 0 0 1 9 4	S WITCH IN FINITY FENDER, INTEGRATED CLIP G	2 1
300040518	COVER-CABLE PORT, SINGLE, RIGHT EXIT	1
300030173	S CREW, FH, M4 X 0.7, 10L	1
300030148	WASHER SS 5.1M M ID 8.9 OD 1MM	1
300030168	S HCS, M5 X 0.8, 14L	1
200020317	SB115 Bearing Rebuild kit	
300020001	BEARING 6903 MAX	2
300020052	BEARING 6902 LLU MAX-E	4
200020367	FOX LINEAR BEARING G3 KIT SB 1 1 5 20 2 1 - PRESEN	ΙT
300030069	WASHER SS 8.5M M ID 12.5MM OD .	4
300030160	WASHER 8.2 x 10.6 x 0.5T	4
300030157	S HOULDER BOLT, TI, M8 x 1 BH	4
300030159	JAM NUT, M8 x 1	4
200020356	FOX LINE AR BEARING G2 THREADED FACTORY	1
400100181	SB115 PROTECTOR KIT	
400100173	S B 1 1 5 DT P ROTECTOR	1
400100174	S B 1 1 5 C S / S S P R O T E C T O R	1
400100175	S B 1 1 5 C S LOWER PROTECTOR	1
200020381	SB115 ALLOY LINK W/ BEARING	
300030148	WASHER SS 5.1M M ID 8.9 OD 1MM	1
300030168	S HCS, M5 X 0.8, 14L	1
300040537	S B 1 1 5 ALLOY LINK NO BEARING V 2	1
300020052	BEARING 6902 LLU MAX-E	2
400100179	SB115 PROTECTOR SHEET - GLOSS	1
	SB115 PROTECTOR SHEET - MATTE	1
4 0 0 1 0 0 1 9 4	FENDER, SWITCH INFINITY INT CLIP	1
	•	

### FOX TRANSFER POST INSERTION GUIDE



23.

### LIFETIME WARRANTY

#### HERE'S EVERYTHING YOU NEED TO KNOW ABOUT OUR LIFETIME WARRANTY:

All 2019 (or newer) frames, including the Switch Infinity, are covered for life against damage due to manufacturing defects for the original purchaser. Paint and finish are covered for 1-year. We will repair or replace, at our discretion, any frame we deem defective. There are a few conditions: you must register it online at yeticycles.com and you must take it to an authorized Yeti Cycles dealer for processing. Warranty does not cover damage due to ordinary wear and tear, neglect or intentional destruction. From a slingshot or your truck.

If you happen to have a crash or non-warranty situation, we'll get you back on the trail with a reasonable replacement price. Same conditions as above.

Lifetime Warranty applies to all 2019 and newer frames (including the SB100). Model year 2018 and older frames will be covered under our previous warranty (5-year or 2-year based on time of purchase).

Simple as that. No fine print.

#### **DISCLAIMER**

YETI Cycles is not responsible for any damages to you or others arising from riding, transporting or other use of your bicycle. In the event that your frame breaks or malfunctions, YETI Cycles shall have no liability or obligation beyond the repair or replacement of your frame pursuant to the terms outlined in the warranty.

\*If you have a warranty concern, please contact your authorized Yeti dealer.

**YETI CYCLES** 

621 Corporate Circle, Unit B Golden, CO 80401 (p) 303-278-6909 (f) 303-278-6906 www.yeticycles.com **BUSINESS HOURS** 

Monday-Friday 8AM-11:30AM, 1:00PM-5:30PM (Mountain Time)

25. 26.